In the claims:

1. (Currently Amended) A glove, said glove made from polyvinyl chloride combined with a polyester plasticizer wherein said polyester plasticizer is based on dicarboxylic acids and poly hydric alcohols and a cross-linking agent, said cross-linking agent is 2,5-dimethyl-2, 5-di (t-butylperoxy)hexane.

2-6. Cancelled

7. (Currently Amended) A material, said material made from polyvinyl chloride combined with a polyester plasticizer wherein said polyester plasticizer is based on dicarboxylic acids and poly hydric alcohols and a cross-linking agent, said cross-linking agent is 2,5-dimethyl-2, 5-di (t-butylperoxy)hexane.

8-12. Cancelled

13. (Currently Amended) A glove, said glove made from polyvinyl chloride combined with a nontoxic plasticizer and a cross-linking agent wherein said nontoxic plasticizer is based on dicarboxylic acids and poly hydric alcohols and a cross-linking agent, said cross-linking agent is 2,5-dimethyl-2, 5-di (t-butylperoxy) hexane.

14-15. Cancelled

- 16.(New) The glove of claim 1, wherein said polyester plasticizer is based on dicarboxylic acids and poly hydric alcohols.
- 17. (New) The material of claim 7, wherein said polyester plasticizer is based on dicarboxylic acids and poly hydric alcohols.
- 18.(New) The glove of claim 13, wherein said polyester plasticizer is based on dicarboxylic acids and poly hydric alcohols.